

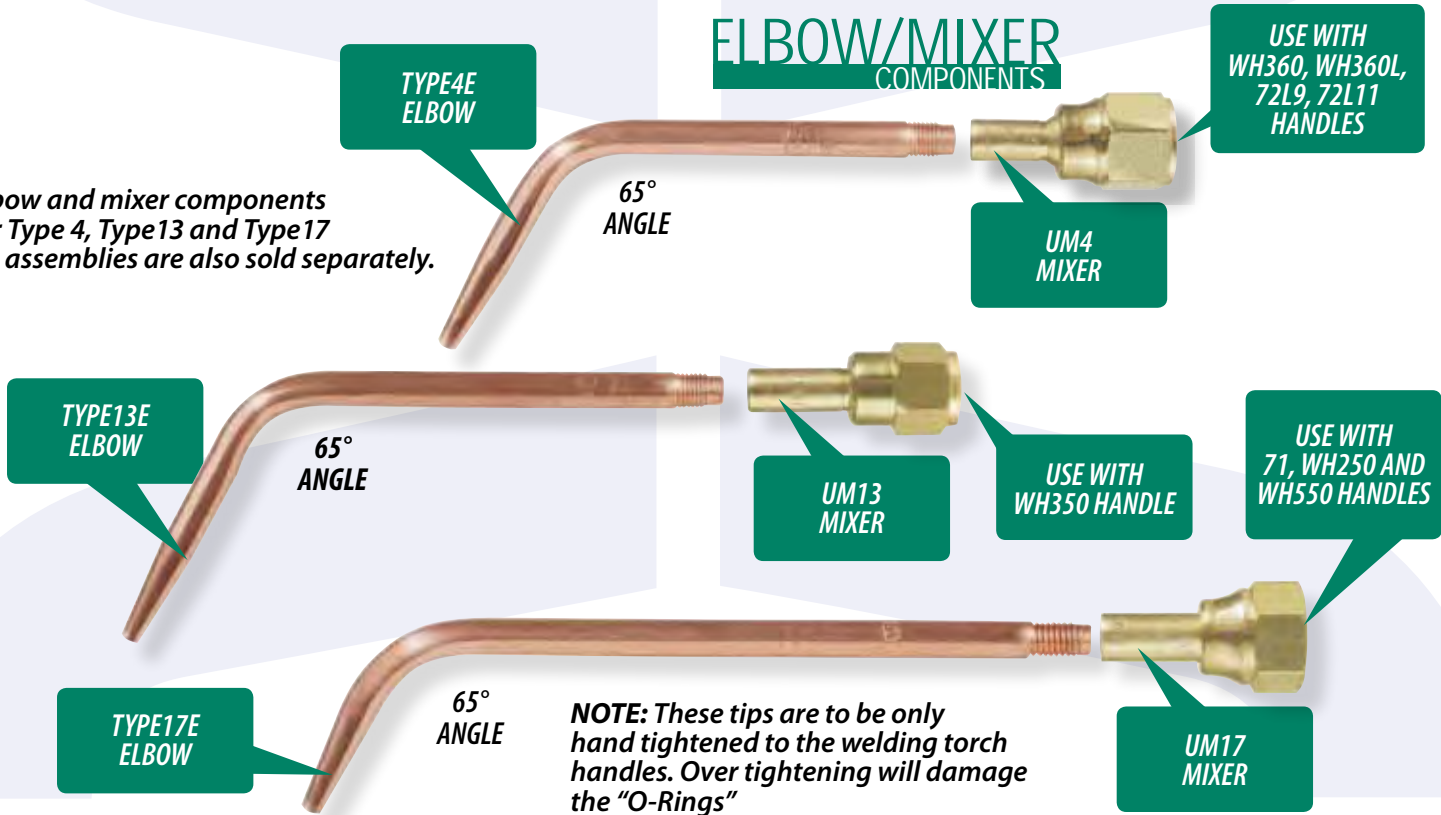
OXYACETYLENE/HYDROGEN/MAP//Pro™/PROPANE/NAT. GAS

TIP SERIES	COMPLETE ASSEMBLY PART#	ELBOW ONLY	MIXER ONLY	ELBOW TO MIXER THREAD SPEC	WELD METAL THICKNESS	OXYGEN (PSIG)	ACETYLENE FUEL GAS (PSIG)	ACETYLENE FUEL GAS (SCFH)	USE WITH WELDING HANDLE #
APPLICATION WELDING HEATING BRAZING SOLDERING 17	TYPE17-000	TYPE17E-000	UM17-000	1/4"-27(M,F)	UP TO 1/32"	5	5	1.5	71 WH250 WH550 *WH350
	TYPE17-00	TYPE17E-00	UM17-000	1/4"-27(M,F)	1/64"- 3/64"	5	5	2.5	
	TYPE17-0	TYPE17E-0	UM17-0	1/4"-27(M,F)	1/32"- 5/64"	5	5	4	
	TYPE17-1	TYPE17E-1	UM17-2	1/4"-27(M,F)	3/64"- 3/32"	5	5	6	
	TYPE17-2	TYPE17E-2	UM17-2	1/4"-27(M,F)	1/16"- 1/8"	5	5	10	
	TYPE17-3	TYPE17E-3	UM17-3	1/4"-27(M,F)	1/8"- 3/16"	7	6	18	
	TYPE17-4	TYPE17E-4	UM17-4	1/4"-27(M,F)	3/16"- 1/4"	10	7	28	
	TYPE17-5	TYPE17E-5	UM17-5	5/16"-27(M,F)	1/4"-1/2"	12	8	40	
	TYPE17-6	TYPE17E-6	UM17-5	5/16"-27(M,F)	1/2"- 3/4"	14	9	52	
TYPE17-7	TYPE17E-7	UM17-5	5/16"-27(M,F)	3/4"- 1 1/4"	16	10	66		



ELBOW/MIXER COMPONENTS

Elbow and mixer components for Type 4, Type 13 and Type 17 tip assemblies are also sold separately.



NOTE: These tips are to be only hand tightened to the welding torch handles. Over tightening will damage the "O-Rings"

TECH TIP

Uniweld welding/heating tips are available in a variety of sizes, shapes and constructions. There are two methods of combining tips and mixers. 1. A special tip elbow may be used for each size of mixer or... 2. One or more mixers can cover the entire range of tip sizes. In the latter method, the tip elbow unscrews from its mixer; each size of mixer has a particular thread size to prevent improper coupling of a tip elbow and mixer. Remember: Tips should be periodically cleaned after use with Uniweld tip savers. Tip elbow and mixer threads and all sealing surfaces must be kept clean. A poor seal can result in leaks and a backfire or flashback may result.

*Type17 tips can be attached to a WH350 welding handle using an F15 Adaptor [See pg. 28]